

# INSTALLATION AND ADJUSTMENT INSTRUCTIONS TILT & SLIDING DOOR

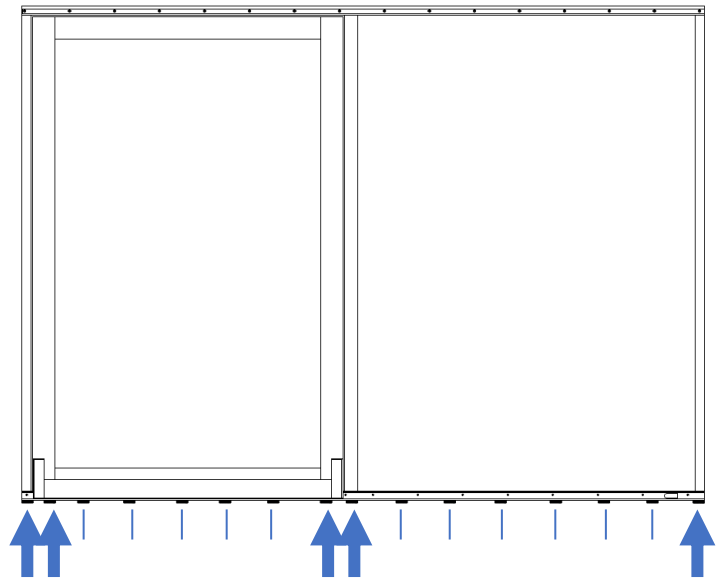
## BEWARE! THE SASH MAY BE LOOSELY MOUNTED

1

The first step is to prepare the site where the door is to be installed.

The surface must be:

- dry (moisture resistant)
- Stable
- Should be able to support the weight of the door

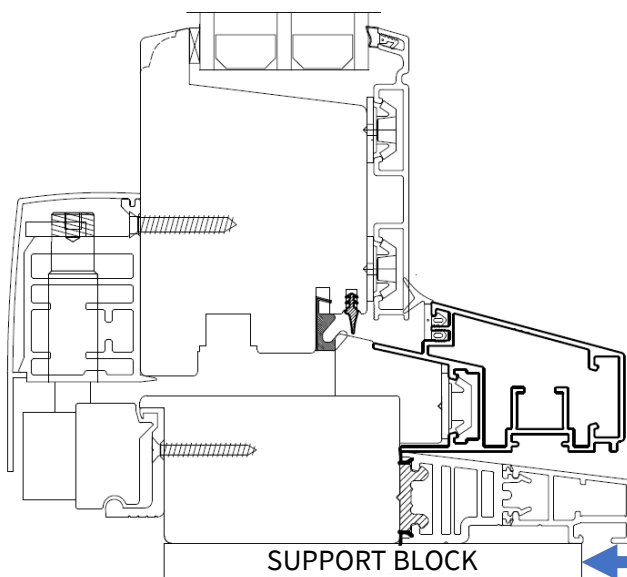


Support blocks **MUST** be fitted:

- Under each side of the frame and mullions.
  - Under each wheel assembly (when the door is in the closed position)
  - Generally there should be no more than 20 cm between each supporting block.
- The bottom frame and supporting blocks underneath must be 100% level.

**SUPPORT BLOCKS MUST BE WATER AND PRESSURE RESISTANT**

2



Leave the element on the pallet and remove the door sash. Beware: the door is very heavy! Follow Health & Safety Authority guidelines. Set the door sash aside in a safe place while the frame is being fitted.

**THE SUPPORT BLOCKS MUST BE PLACED UNDERNEATH BOTH THE WOOD AND ALU FRAME.**

The support blocks **MUST** support both wood and aluminum as shown here. Also ensure that it is at least 50 mm wide.

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3

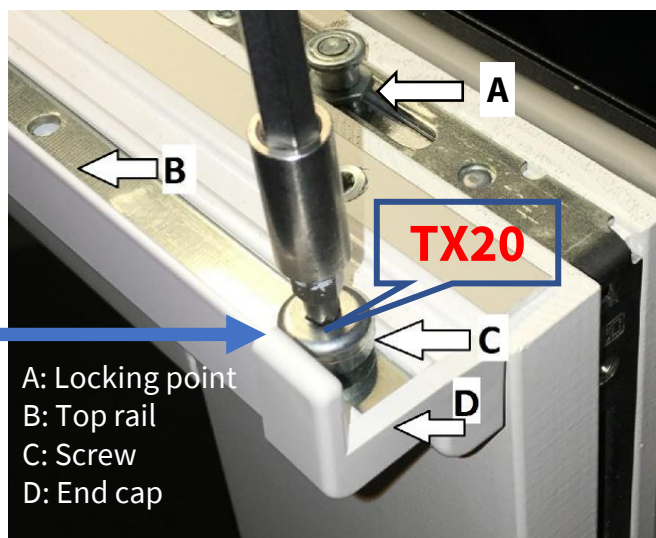


Door removal:  
Place the handle in a horizontal position and pull the door open.

When the door is open, remove the end cap (D), use a wood/plastic block and a hammer to gently tap it free. Loosen screw (C) and pull out the rail (B).



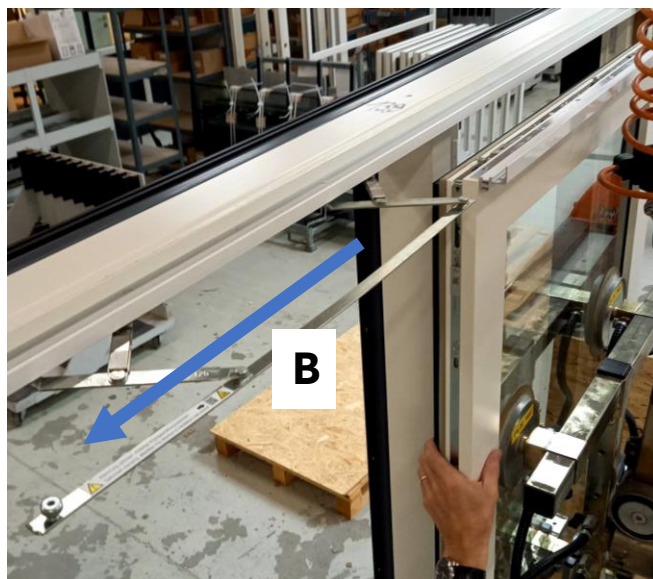
TOP OF DOOR SASH



A: Locking point  
B: Top rail  
C: Screw  
D: End cap

Pull the top rail free

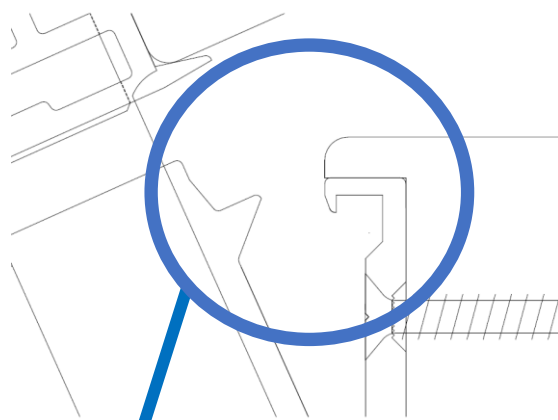
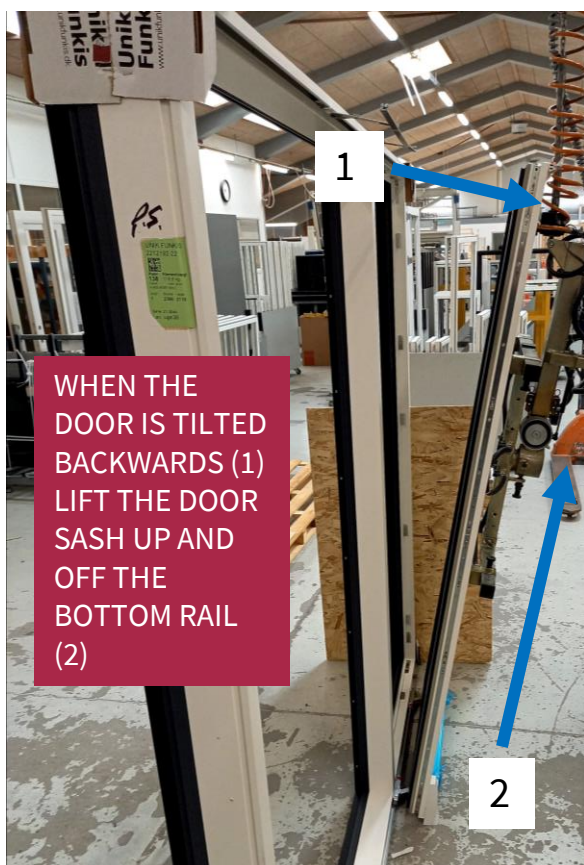
**IMPORTANT!**  
**WHEN THE RAIL IS PULLED FREE THERE IS NOTHING HOLDING THE DOOR UPRIGHT.**



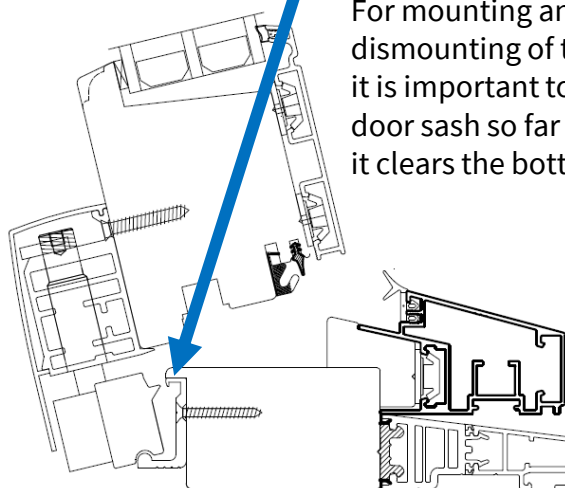
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4



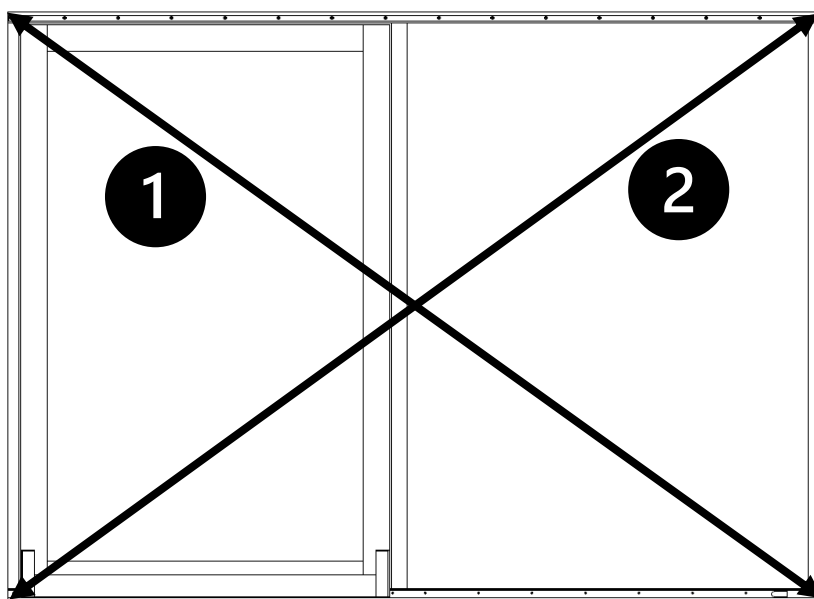
For mounting and dismantling of the door, it is important to tilt the door sash so far back that it clears the bottom rail.



5

Place the frame on the prepared support blocks and fasten at the bottom and top of the side frames. THE FRAME MUST BE PLUMB AND LEVEL.

When the frame is fastened, take a diagonal measurement. Both measurements must be the same.

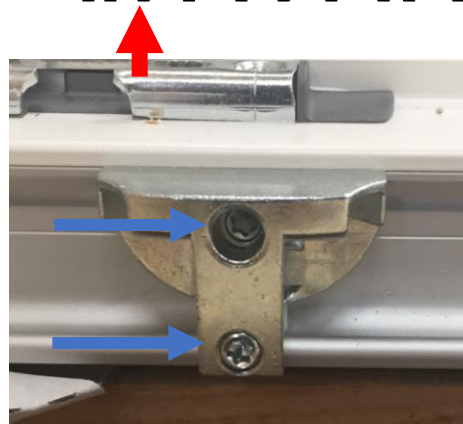
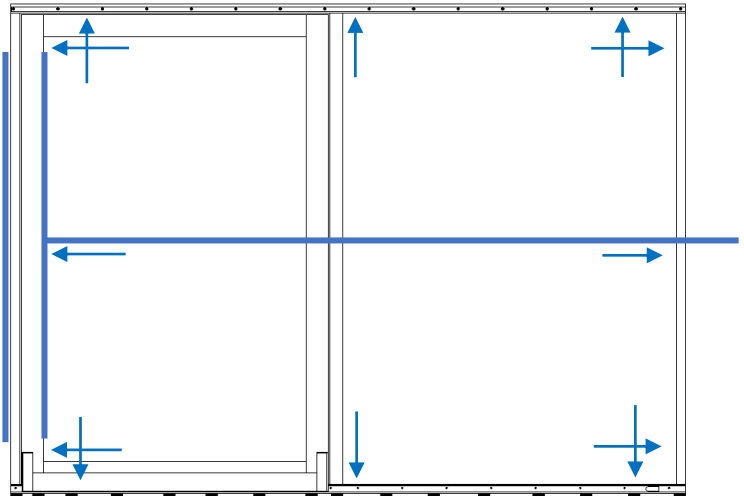


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6

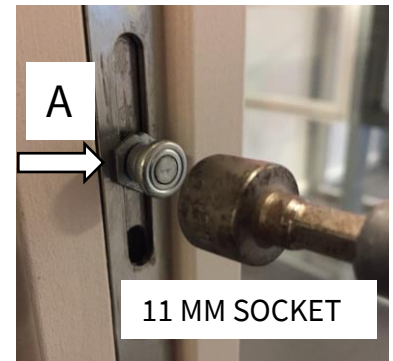
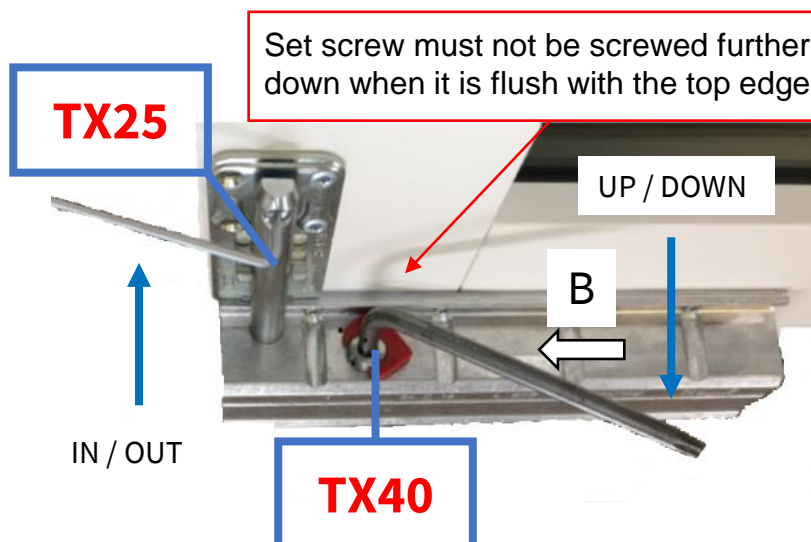
Replace the door and push it almost all the way in, check that the sash and frame are aligned. There should be 5-5.5 mm between frame and sash all the way around. If not, adjust the frame so that it follows the sash. Once this is done, finish fastening the frame, remember MAX 90 CM between the screws in both sides, top and bottom.



DOORSTOP IS **LOOSELY MOUNTED**, CHECK ADJUSTMENT AND TIGHTEN.

7

Adjustment: The locking points (A) are not centered and can be adjusted by turning them with a spanner or socket (11 mm). Click the cap off the bottom of the sash to adjust the wheels (B).



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